PRODUCT SAFETY DATA SHEET

According to article 31 and Annex II of the EU REACH Regulation

Version: 1.3 Revision Date: 15.04.2010

MOLYKOTE(R) G-1001

1. IDENTIFICATION OF THE	SUI	BSTANCE/PREPARATION AND	OF THE COMPANY
Trade name	:	MOLYKOTE(R) G-1001	
Company	:	Dow Corning Europe S.A. rue Jules Bordet - Parc Industriel - 2 B-7180 Seneffe Belgium	Zone C
Service	:	Dow Corning (Wiesbaden)	Tel: +49 611237507 Fax: +49 611237601
		Dow Corning (Seneffe)	Tel: +32 64511156 Fax: +32 64888683
Emergency Phone Number	:	Dow Corning (Barry U.K. 24h) Dow Corning (Wiesbaden 24h) Dow Corning (Seneffe 24h)	Tel: +44 1446732350 Tel: +49 61122158 Tel: +32 64 888240
E-mail address (Safety Data Sheet)	:	sdseu@dowcorning.com	
Use of the substance/preparation	:	Lubricants and additives	

2. HAZARDS IDENTIFICATION

The principal hazards of the product as supplied are:

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical characterization: Organic grease

Hazardous Ingredients:

Name	CAS-No.	EINECS/ ELINCS No.	Conc. (% w/w)	Classification	
Distillates (petroleum), solvent refined heavy paraffinic	64741-88-4	265-090-8	<=70.0		
Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	68411-46-1	270-128-1	<=3.0		R52/53
Octadecyl 3-(3,5-di-tert-butyl-4-hydroxy phenyl)propionate	2082-79-3	218-216-0	<=1.5		R53
Zinc bis(dinonylnaphthalenesulpho nate)	28016-00-4	248-778-2	<=0.5	Ν	R50/53

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4. FIRST AID MEASURES		
On contact with eyes	:	Flush with water.
On skin contact	:	Flush with water.
If inhaled	:	No first aid should be needed.
On ingestion	:	No first aid should be needed.

5. FIRE-FIGHTING MEASURI	ES	
Suitable extinguishing media	:	On large fires use dry chemical, foam or water spray (fog). On small fires use carbon dioxide (CO2), dry chemical or water spray. Water can be used to cool fire exposed containers.
Unsuitable extinguishing media	:	None known.
Hazards during fire fighting	:	None known.
Special protective equipment/procedures	:	A self-contained respirator and protective clothing should be worn. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.
Hazardous Combustion Products	:	Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Formaldehyde. Nitrogen products.

6. ACCIDENTAL RELEASE MEASURES			
Personal precautions	:	Wear proper protective equipment.	
Environmental precautions	:	Do not allow large quantities to enter drains or surface waters.	
Methods for cleaning up	:	Scrape up and place in a container fitted with a lid. The spilled product produces an extremely slippery surface.	

7. HANDLING AND STORAGE				
Advice on safe handling	:	General ventilation is recommended. Avoid skin and eye contact. Do not breathe spray or mist.		
Advice on storage	:	Do not store with oxidizing agents.		

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Specific uses	:	Refer to technical data sheet available on request.	
Unsuitable packaging materials	:	None known.	

8. EXPOSURE CONTROLS / PERSONAL PROTECTION **Engineering Controls** Ventilation : Refer to Section 7 ٠ Exposure controls for hazardous components CAS-No. **Exposure Limits** Name Distillates (petroleum), solvent 64741-88-4 10 mg/m3 STEL Oil Mist, mineral refined heavy paraffinic 5 mg/m3 TWA Oil Mist, mineral Personal protection equipment A suitable respirator must be worn if the product is used in any circumstances where an **Respiratory protection** aerosol or mist may be generated, such as during spraying or similar activities. Depending on the working conditions, wear a respiratory mask with filter(s) P or use a self-contained respirator. The choice of a filter type depends on the amount and type of chemical being handled in the workplace. Regarding filter characteristics, contact your respiratory protection supplier. Hand protection Chemical protective gloves should be worn: Silver shield(TM). 4H(TM). Viton(TM). ٠ Regarding glove's breakthrough time, contact your chemical protective glove supplier. Safety goggles should be worn. Eye protection ٠ Skin protection Wear impervious overalls in circumstances where significant skin contact can occur. : Exercise good industrial hygiene practice. Wash after handling, especially before eating, **Hygiene measures** : drinking or smoking. Refer to section 6 and 12. **Environmental exposure** · controls **Additional information** • These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.

9. PHYSICA	AL AND CHEMIC	AL PROPERTIES				
<u>Appearan</u>	<u>1ce</u>					
Form:	Grease	Colour:	Light brown.	Odour:	Very little	
<u>Importan</u>	<u>t health, safety and</u>	environmental in	formation			

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Flash point	:	> 100 °C (Closed Cup)
Explosive properties	:	No
Specific Gravity	:	0.91
Oxidizing properties	:	No
The above information is not inte	ended for us	e in preparing product specifications. Contact Dow Corning before writing specifications.

10. STABILITY AND REACT	IVIT	Y
Stability	:	Stable under normal usage conditions.
Conditions to avoid	:	None established.
Materials to avoid	:	Can react with strong oxidising agents.
Hazardous decomposition products	:	Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Formaldehyde. Nitrogen products.

11. TOXICOLOGICAL INF	FORMA	TION
On contact with eyes	:	May cause temporary discomfort.
On skin contact	:	No adverse effects are normally expected.
If inhaled	:	No adverse effects are normally expected.
On ingestion	:	Small amounts transferred to the mouth by fingers during use should not injure. Swallowing large amounts may cause digestive discomfort.
Other Health Hazard Information	:	This product contains (a) powder(s) hazardous by inhalation. This is not relevant to the current physical form of the product, which is not in a respirable form. Product may emit formaldehyde vapour at temperatures above 150°C in the presence of air. Formaldehyde vapour is a suspected carcinogen, toxic by inhalation and irritating to eyes and the respiratory system. Exposure limits should be strictly respected.

¹ Based on product test data.

² Based on test data from similar products.

12. ECOLOGICAL INFORMATION

Environmental fate and distribution

Solid material, insoluble in water.

Ecotoxicity effects

Harmful to aquatic organisms and may cause long-term adverse effects in the aquatic environment. However, due to the

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physical form and water-insolubility of the product the bioavailability is negligible.

Fate and effects in waste water treatment plants

No adverse effects on bacteria are predicted.

13. DISPOSAL CONSIDERATIONS

Product disposal	: Dispose of in accordance with local regulations. According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste code should be assigned by the user, preferably in discussion with the waste disposal authorities.	les
Packaging disposal	: Dispose of in accordance with local regulations. Waste codes should be assigned by user, preferably in discussion with the waste disposal authorities.	the

14. TRANSPORT INFORMATION

Road / Rail (ADR/RID)

Not subject to ADR/RID.

Sea transport (IMDG)

Not subject to IMDG code.

Air transport (IATA)

Not subject to IATA regulations.

5. REGULATORY INFORMATION	
Labelling according	to EEC Directive
R-phrases	: R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
S-phrases	: S24/25 Avoid contact with skin and eyes. S61 Avoid release to the environment. Refer to special instructions/Safety data sheets.
National legislation	/ regulations
Ozone depleting chemicals	: No ozone depleting chemicals are present or used in manufacture.

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<u>Status</u>

EINECS TSCA : All ingredients listed or exempt.

: All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

16. OTHER INFORMATION

This product safety data sheet was prepared in compliance with article 31 and Annex II of the EU REACH Regulation as well as its relevant amendements, on the approximation of laws, regulations and administrative provisions relative to the classification, packaging and labelling of dangerous substances and preparations.

It is the responsibility of persons in receipt of this Product Safety Data Sheet to ensure that the information contained herein is properly read and understood by all people who may use, handle, dispose or in any way come in contact with the product. If the recipient subsequently produces a formulation containing the Dow Corning product, it is the recipient's sole responsibility to ensure the transfer of all relevant information from the Dow Corning Product Safety Data Sheet to their own Product Safety Data Sheet in compliance with article 31 and Annex II of the EU REACH Regulation.

All information and instructions provided in this Safety Data Sheet (SDS) are based on the current state of scientific and technical knowledge at the date indicated on the present SDS. Dow Corning shall not be held responsible for any defect in the product covered by this SDS, should the existence of such defect not be detectable considering the current state of scientific and technical knowledge.

As stated above, this Safety Data Sheet has been prepared in compliance with applicable European law. If you purchase this material outside Europe, where compliance laws may differ, you should receive from your local Dow Corning supplier a SDS applicable to the country in which the product is sold and intended to be used. Please note that the appearance and content of the SDS may vary - even for the same product - between different countries, reflecting the different compliance requirements. Should you have any question, please refer to your local Dow Corning supplier.

R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment., **R52/53** Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment., **R53** May cause long-term adverse effects in the aquatic environment.